

## AMENDMENTS TO THE SPECIFICATION

Please amend the title as follow:

-- SINGLE MOLD MACHINE FOR PRESSURE CASTING SANITARY  
WARES, ~~AND A METHOD OF CHANGING THE MOLD IN SUCH A  
MACHINE~~ --

Please amend the specification as set forth below.

In the BACKGROUND OF THE INVENTION section, please amend the paragraph beginning at p. 1, l. 2, as shown below.

-- The present invention relates to a single mold machine for pressure casting sanitary wares, ~~and to a method of changing the mold in such a machine~~. --

In the SUMMARY OF THE INVENTION section, please amend the paragraphs beginning at p. 3, l. 17 and p. 4, l. 3, as shown below.

-- The stated objects are realized according to the present invention in a single mold machine for pressure casting sanitary wares, comprising a bed having a substantially longitudinal direction, a first and a second platen associated with the bed, two mold half supported respectively by the first and second platen,

said first platen being translatable relative to the bed along the substantially longitudinal direction, and the second platen comprising a frame divided into two parts; each of said two parts being "L" shaped and comprising a first end portion directly constrained to the bed and a second end portion suspended from the bed and extending towards the first platen; the second platen further comprising a tilting platen carrying one of said two mold half; said tilting platen being placed between said two parts of the frame and being rotatable connected to said second end portions of the two parts, for rotating about an axis substantially horizontal and extending perpendicular to the longitudinal direction comprising a bed, and associated with the bed, two platens each supporting a respective mold half, in which one of the platens is translatable relative to the bed along a substantially longitudinal direction, and the remaining platen presents a tilting platen carrying one mold half and rotatable thus about a substantially horizontal axis perpendicular to the longitudinal direction.

The aforementioned objects are realized similarly in a method of changing the mold in a single mold machine of the type described and illustrated, which includes the steps of fitting a second mold, consisting in two second mold halves joined one to another by mechanical connection means, to the free face of the tilting platen, then traversing the moving platen toward the tilting platen in such a way that the two first mold halves are offered one to the other, joining the two first mold halves one to another by way of mechanical connection means, detaching the first mold half from the moving platen,

rotating the tilting platen through  $180^\circ$  to bring the first mold into a position allowing its removal, traversing the moving platen toward the tilting platen so as to offer this platen to the corresponding half of the second mold, securing the second mold half to the moving platen, separating the two second mold halves by unfastening the mechanical connection means, and finally, detaching the first mold halves from the tilting platen. --